

JOB POSTING

Turner / CNC Vertical Turning Lathe (m/f/d)

Full-time · Permanent · 73547 Lorch · Baden-Württemberg

As a Turner (m/f/d), you will machine large components on our CNC-controlled vertical turning lathe with driven tools (up to 4,800 mm diameter) at our site in 73547 Lorch, Ostalbkreis – near Schwäbisch Gmünd.

RESPONSIBILITIES

- Programming, setting up and machining large parts on the CNC vertical turning lathe (Feichter, Siemens 840D)
- Turning pipes, rings, flanges and housings up to Ø 4,800 mm and 2,400 mm turning height
- Turn-mill machining with driven tools in a single set-up
- Sliding, clamping and aligning heavy parts up to 25 t with crane and clamping claws
- Defining the machining strategy, tooling and cutting values from the drawing and the material
- Dimensional and quality inspection of the finished workpieces

PROFILE

- Completed training as a cutting machine operator (turning), turner or industrial mechanic
- Experience in CNC turning, ideally vertical or large-part turning
- Knowledge of working with the Siemens 840D control
- Confident reading of technical drawings
- Experience in slinging and clamping heavy components (crane licence an advantage)
- Independent and precise way of working
- Willingness to work a two-shift system

THE ROLE

 Vertical turning up to Ø 4,800 mm

You clamp rotationally symmetric heavy parts up to 25 t and 2,400 mm in height onto the Feichter vertical lathe – one of the largest rotary tables in the region.

 Turn-milling on the Siemens 840D

On the Siemens 840D you turn and mill pipes, rings, flanges and housings complete in one setup with driven tools.

 Individual parts instead of a series line

No series line: you turn individual parts and small batches from batch size 1 to drawing – from common structural steel through wear-resistant Hardox to high-strength fine-grain steel S1100, no workpiece is like another.

WHAT BOCK OFFERS

 A permanent job directly with the company

Employed directly by Bock, not through a temp agency – a settled team, a fixed workplace and a long-term perspective instead of changing assignments. A financially healthy family business for over 60 years, crisis-proof across many industries (crane construction, vehicle manufacturing, plant engineering, offshore).

 Holiday pay & bonus payment

Performance-based pay plus holiday pay and a special bonus payment.

 30 days of holiday a year

A full 30 days of paid leave every year – real time to recharge, easy to plan.

 Pension & capital-forming benefits

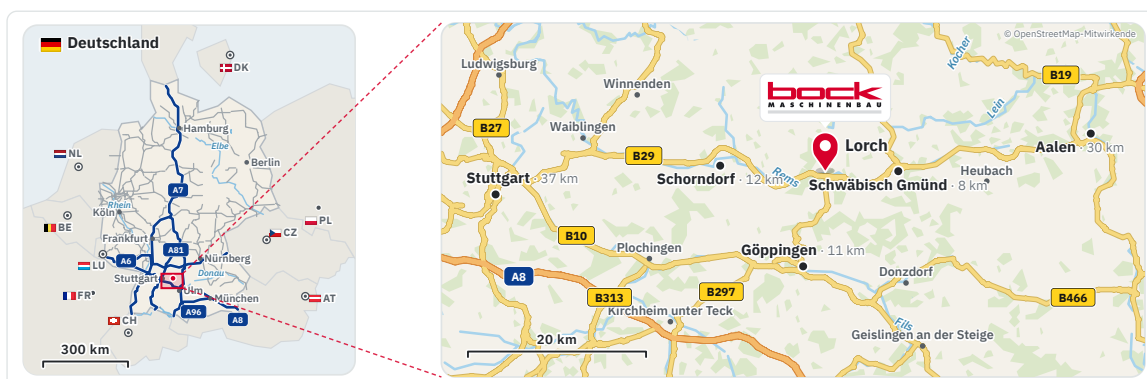
We think ahead: a company pension scheme and employer-subsidised capital-forming savings benefits.

 Company health insurance

Additional company-sponsored health insurance – for the well-being of our employees.

LOCATION

The workplace is located in 73547 Lorch in the Ostalbkreis district, right in the heart of the Stuttgart region. Easily reachable from the surrounding area: Schwäbisch Gmünd, Schorndorf, Aalen, Göppingen and Stuttgart.



HOW TO APPLY



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 **Apply online:** bock-gmbh.com/en/careers/turner-cnc-vertical-lathe-lorch

 **Application by e-mail:** bewerbungen@bock-gmbh.com

 **Contact:** Bock Maschinenbau GmbH · Maierhofstraße 38, 73547 Lorch



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