

JOB POSTING

Press Brake Operator / Plate Roller – Sheet Metal Forming (m/f/d)

Full-time · Permanent · 73547 Lorch · Baden-Württemberg

As a Press Brake Operator / Plate Roller (m/f/d), you will form heavy plate with us: you bend on press brakes up to 1,000 t and roll plates up to 120 mm thick into cylinders, cones and shells up to Ø 8,000 mm – and make the part ready for welding yourself, from flame-cutting the flat ends to tack welding. Experience on a press brake or plate roll is welcome, but it is not a requirement: career changers from metalworking are welcome too – we will train you on the machine. In 73547 Lorch, Ostalbkreis, near Schwäbisch Gmünd.

RESPONSIBILITIES

- Bending heavy plate on hydraulic press brakes up to 1,000 t (Weinbrenner, Scharringhausen)
- Rolling and roll bending plates into cylinders, cones and shells on 3-roll plate bending machines (Sertom, Davi, SMT-Pullmax Kumla, Wilhelmsburger)
- Flame-cutting the flat ends – the unbent straight section at the leading and trailing end of the plate – with the cutting carriage on the guide rail
- Flame-cutting weld bevels on plate edges and rolled parts
- Tack welding the rolled shell sections and minor welding work
- Setting up and tooling plate rolls and press brakes to drawing, compensating for springback
- Slinging and moving plates and components with the overhead crane
- Dimensional and quality inspection of the formed parts

PROFILE

- Experience as a press brake operator, plate roller, sheet metal former or metalworker – without prior experience we will train you
- Knowledge of press brakes or plate bending machines is an advantage
- Basic skills in tack welding or welding and in flame cutting are an advantage
- Proficient in reading bending and manufacturing drawings
- Crane licence – or the willingness to obtain it with us
- Independent and precise working approach

THE ROLE

Roll bending up to Ø 8,000 mm

You roll heavy plates up to 120 mm thick into cylinders, cones and shells – on one of four heavy 3-roll plate bending machines (Sertom up to Ø 8,000 mm, plus Davi, SMT-Pullmax Kumla and Wilhelmsburger).

Press braking up to 1,000 t pressing force

On two hydraulic press brakes – up to 1,000 t (Weinbrenner) over a 6,100 mm working width – you cold-bend large plates without a heat-affected zone and with homogeneous base material.

From plate to weld-ready part

Flame-cutting the flat ends, cutting weld bevels, tack welding – the formed part leaves your station ready for welding. That includes compensating for the springback of Hardox and fine-grain structural steel and hitting tight radii and tolerances.

WHAT BOCK OFFERS

A permanent job directly with the company

Employed directly by Bock, not through a temp agency – a settled team, a fixed workplace and a long-term perspective instead of changing assignments. A financially healthy family business for over 60 years, crisis-proof across many industries (crane construction, vehicle manufacturing, plant engineering, offshore).

Holiday pay & bonus payment

Performance-based pay plus holiday pay and a special bonus payment.

30 days of holiday a year

A full 30 days of paid leave every year – real time to recharge, easy to plan.

Pension & capital-forming benefits

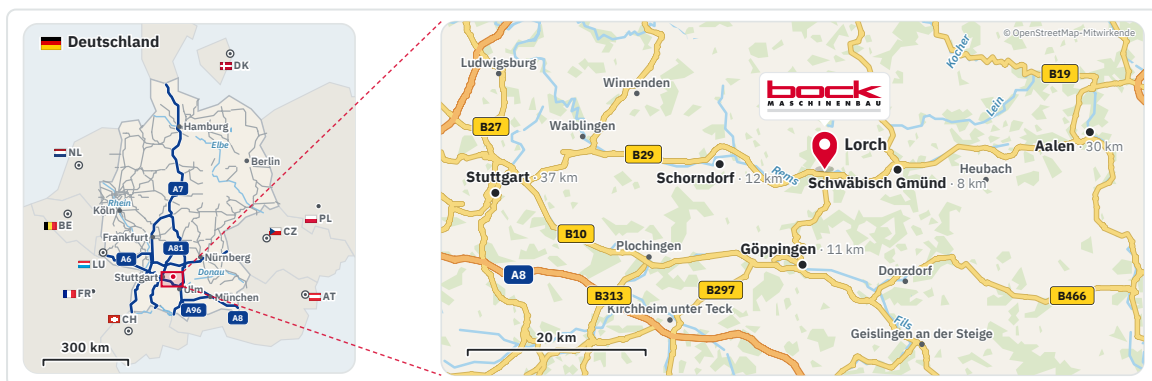
We think ahead: a company pension scheme and employer-subsidised capital-forming savings benefits.

Company health insurance

Additional company-sponsored health insurance – for the well-being of our employees.

LOCATION

The workplace is located in 73547 Lorch in the Ostalbkreis district, right in the heart of the Stuttgart region. Easily reachable from the surrounding area: Schwäbisch Gmünd, Schorndorf, Aalen, Göppingen and Stuttgart.



HOW TO APPLY



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- Apply online: bock-gmbh.com/en/careers/plate-roller-press-brake-lorch
- Application by e-mail: bewerbungen@bock-gmbh.com
- Contact: Bock Maschinenbau GmbH · Maierhofstraße 38, 73547 Lorch



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