

JOB POSTING

CNC Plasma / Flame Cutter (m/f/d)

Full-time · Permanent · 73547 Lorch · Baden-Württemberg

As a CNC Plasma / Flame Cutter (m/f/d), you will operate modern CNC flame and plasma cutting machines for cutting steel plates, profiles and pipes at our site in 73547 Lorch, near Schwäbisch Gmünd, Baden-Württemberg.

YOUR RESPONSIBILITIES

- Setting up and operating CNC plasma and oxy-fuel flame cutting systems
- Cutting steel plates, profiles and pipes to drawing
- Bevel and contour cutting (3D plasma, oxy-fuel bevel cutting)
- Simple programme input at the cutting machine
- Dimensional inspection and quality control of cut blanks

YOUR PROFILE

- Experience as a flame cutter, CNC machine operator or metalworker
- Knowledge of plasma or oxy-fuel flame cutting is an advantage
- Proficient in reading technical drawings
- Reliable and independent working approach
- Technical understanding of metal processing

WHAT TO EXPECT**20 m format on the Messer Omnimat**

You operate the Messer Omnimat cutting system and cut large plates up to 20,000 × 3,500 mm in one pass — formats that smaller operations cannot handle.

Oxy-fuel 200 mm, plasma 60 mm

You cut structural steel and Hardox by oxy-fuel up to 200 mm thick and stainless steel by plasma up to 60 mm — where the laser gave up long ago.

Bevel cutting and 3D plasma to drawing

You run automatic bevel cutting for weld seam preparation and 3D plasma on pipes — individual parts and small batches to drawing instead of a series line.

WHAT BOCK OFFERS YOU**A secure job in a family-run company**

A financially healthy family business for over 60 years — more personal than a large corporation and crisis-proof across many industries (crane construction, vehicle manufacturing, plant engineering, offshore).

Holiday pay & bonus payments

Performance-based pay plus holiday pay and special bonuses.

30 days of holiday a year

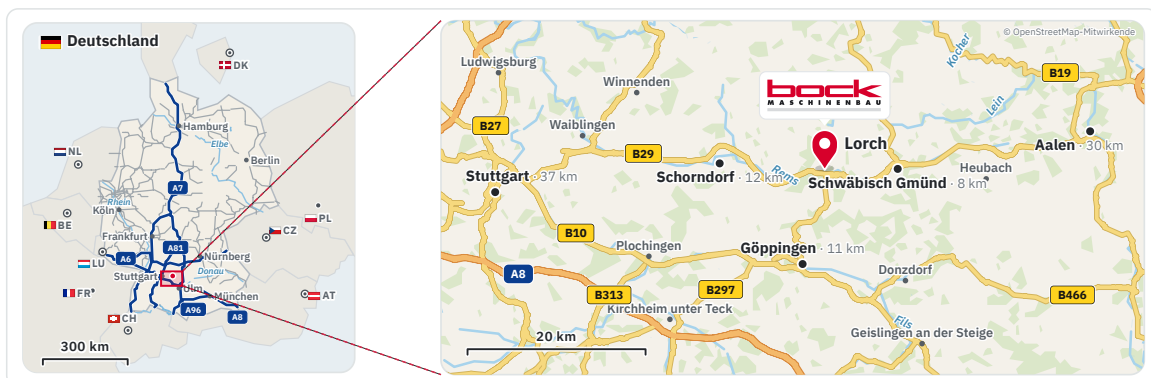
A full 30 days of paid leave every year — real time to recharge, easy to plan.

Pension & capital-forming benefits

We think ahead: a company pension scheme and employer-subsidised capital-forming savings benefits.

LOCATION

Your workplace is located in 73547 Lorch in the Ostalbkreis district, right in the heart of the Stuttgart region. Easily reachable from the surrounding area: Schwäbisch Gmünd, Schorndorf, Aalen, Göppingen and Stuttgart.

**HOW TO APPLY**

Apply online: bock-gmbh.com/en/careers/cnc-plasma-flame-cutter-lorch

Application by e-mail: bewerbungen@bock-gmbh.com

+49 7172 / 9100-0

Contact: Bock Maschinenbau GmbH · Maierhofstraße 38, 73547 Lorch

Bock currently has 7 open positions — view all vacancies: bock-gmbh.com/en/careers



Scan the code — apply online directly