

JOB POSTING

CNC Machinist / Cutting Machine Mechanic (m/f/d)

Full-time · Permanent · 73547 Lorch · Baden-Württemberg

As a CNC Machinist (m/f/d), you will machine large components with travel paths up to 26 m on state-of-the-art CNC machining centres and vertical turning lathes at our site in 73547 Lorch, near Schwäbisch Gmünd, Baden-Württemberg.

YOUR RESPONSIBILITIES

- Setting up and operating CNC machining centres (large and special-part machining)
- CNC turning on vertical and horizontal turning lathes
- CNC milling on gantry and table milling machines (travel paths up to 26 m)
- Creating and adapting CNC programmes to drawings
- Dimensional inspection and quality control of machined parts
- Tooling and fixture management

YOUR PROFILE

- Completed apprenticeship as a CNC machinist, industrial mechanic or similar
- Experience on CNC machining centres, ideally with large-component machining
- Knowledge of Siemens 840D and Heidenhain TNC (530/430/426)
- Proficient in reading technical drawings
- Precise and independent working approach

WHAT TO EXPECT

Milling up to 26 m travel

You mill large components on two Zayer Thera W (26 m travel, 30° swivel head accurate to 0.001°) and the Soraluze FR 20,000 — up to 50 t to size in a single setup.

Vertical turning Ø 4,800 mm

On the Feichter vertical lathe (Ø 4,800 mm, Siemens 840D) you turn and mill heavy parts in one pass — with driven tools for complete turn-mill machining.

Individual parts, not an assembly line

You take charge of heavy individual parts and small batches from batch 1 up to 50 t in full — no series cycle, but demanding one-offs with full dimensional responsibility.

WHAT BOCK OFFERS YOU

A secure job in a family-run company

A financially healthy family business for over 60 years — more personal than a large corporation and crisis-proof across many industries (crane construction, vehicle manufacturing, plant engineering, offshore).

Holiday pay & bonus payments

Performance-based pay plus holiday pay and special bonuses.

30 days of holiday a year

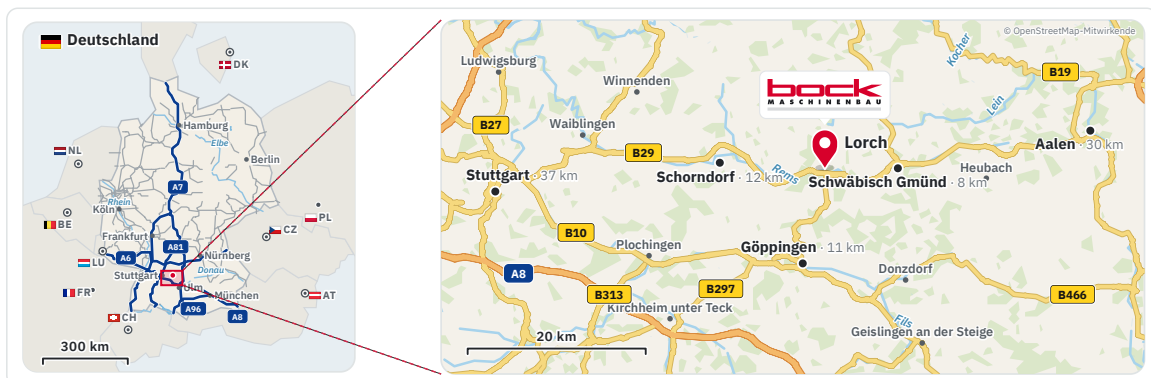
A full 30 days of paid leave every year — real time to recharge, easy to plan.

Pension & capital-forming benefits

We think ahead: a company pension scheme and employer-subsidised capital-forming savings benefits.

LOCATION

Your workplace is located in 73547 Lorch in the Ostalbkreis district, right in the heart of the Stuttgart region. Easily reachable from the surrounding area: Schwäbisch Gmünd, Schorndorf, Aalen, Göppingen and Stuttgart.



HOW TO APPLY

Apply online: bock-gmbh.com/en/careers/cnc-machinist-lorch

Application by e-mail: bewerbungen@bock-gmbh.com

+49 7172 / 9100-0

Contact: Bock Maschinenbau GmbH · Maierhofstraße 38, 73547 Lorch

Bock currently has 7 open positions – view all vacancies: bock-gmbh.com/en/careers



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